



Flip Flop Embroidery Shoppe

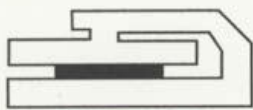
Decorated Custom Apparel  Promotional Products
Wholesale Rhinestone Transfers

FlipFlopEmbroidery.com  info@FlipFlopEmbroidery.com

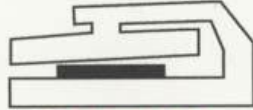
Rhinestone and Rhinestud Pressing Instructions

1. Preheat Heat Press Temperature to 350° F (check accuracy often with an Infrared Thermometer).
2. Peel off white backing from transfer (Make sure there are no over-turned stones, or stones that have shifted). Place transfer into desired position.
3. Place garment into press. Use a teflon sheet to separate the apparel. If no teflon sheet is used, the glue will heat through and adhere to the back side of the shirt, or to the silicone pad (once on the pad, the glue will adhere to the next piece placed into the press and ruin it).
4. Engage press with medium/firm pressure for 10 seconds.
5. Allow to cool, remove tape.

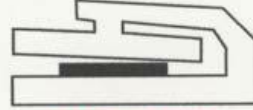
*Important - Times will vary depending on machines. These specifications work well on our machines, you may need to determine what works best with your own equipment. Rhinestuds require less heat time. If the transfer has both rhinestones and rhinestuds, press for 10 seconds. If the transfer has only rhinestuds, press for 7 seconds. If rhinestuds are over-pressed, they will not stick. Reducing time and temperature can correct this problem. We guarantee our products, but not the finished product, as we have no control over the operator, or quality of the equipment. Apparel containing viscose are heat sensitive, reducing the pressure and temperature is required to prevent heat marks.



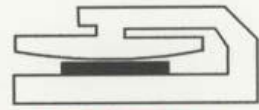
CORRECT



INCORRECT



INCORRECT



INCORRECT

Troubleshooting

1. Rhinestones did not adhere- increase pressure and/or time and re-press.
2. Stone is upside down on transfer paper- Use tweezers to grab stone and turn over.